

COMPRESSOR DEFINITION

Designation	EM T6144U
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	872HA67

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-290		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Medium Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-20°C to 10°C	(-4°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	19.1	[kgf/cm ²] (272 psig)	/ °C - °F
9.2 Peak (gauge)	21.2	[kgf/cm ²] (301 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/4-	[hp]
2 Displacement	4.50	[cm ³] (0.275 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	13.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.8	[kg] (17.20 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELECTRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRP-0015	
3 Start capacitor	43-53(330)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	T0765/G6	
6 Start winding resistance	[Ω at 25°C (77°F)] +/- 8%	
7 Run winding resistance	[Ω at 25°C (77°F)] +/- 8%	
8 LRA - Locked rotor amperage (50 Hz)	7.70	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAEHBP46 Static		Evaporating temperature (Condensing temperature		7.2°C (44.96°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
2102	530	616	235	1.34	7.19	8.94	2.25	2.62

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE46 Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	963	243	282	138	0.99	2.72	7.01	1.77	2.05
-15	(+ 5)	1186	299	348	146	1.03	3.36	8.12	2.05	2.38
-10	(+14)	1452	366	425	153	1.06	4.13	9.45	2.38	2.77
-5	(+23)	1761	444	516	160	1.09	5.03	10.99	2.77	3.22
0	(+32)	2115	533	620	166	1.11	6.08	12.76	3.22	3.74
+5	(+41)	2515	634	737	171	1.12	7.27	14.76	3.72	4.33
+10	(+50)	2961	746	868	174	1.13	8.63	17.00	4.28	4.98

TEST CONDITIONS: @220V50Hz		ASHRAE46 Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	845	213	248	150	1.01	2.58	5.66	1.43	1.66
-15	(+ 5)	1039	262	304	161	1.06	3.18	6.47	1.63	1.89
-10	(+14)	1273	321	373	171	1.11	3.92	7.42	1.87	2.17
-5	(+23)	1549	390	454	181	1.15	4.79	8.52	2.15	2.50
0	(+32)	1868	471	547	191	1.19	5.81	9.77	2.46	2.86
+5	(+41)	2229	562	653	199	1.22	6.98	11.20	2.82	3.28
+10	(+50)	2634	664	772	206	1.25	8.32	12.80	3.23	3.75

TEST CONDITIONS: @220V50Hz		ASHRAE46 Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	732	185	215	159	1.06	2.44	4.56	1.15	1.34
-15	(+ 5)	893	225	262	174	1.12	2.99	5.16	1.30	1.51
-10	(+14)	1092	275	320	188	1.17	3.67	5.83	1.47	1.71
-5	(+23)	1330	335	390	202	1.23	4.50	6.59	1.66	1.93
0	(+32)	1608	405	471	216	1.28	5.47	7.45	1.88	2.18
+5	(+41)	1927	486	565	229	1.33	6.61	8.40	2.12	2.46
+10	(+50)	2287	576	670	241	1.37	7.91	9.46	2.39	2.77

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		